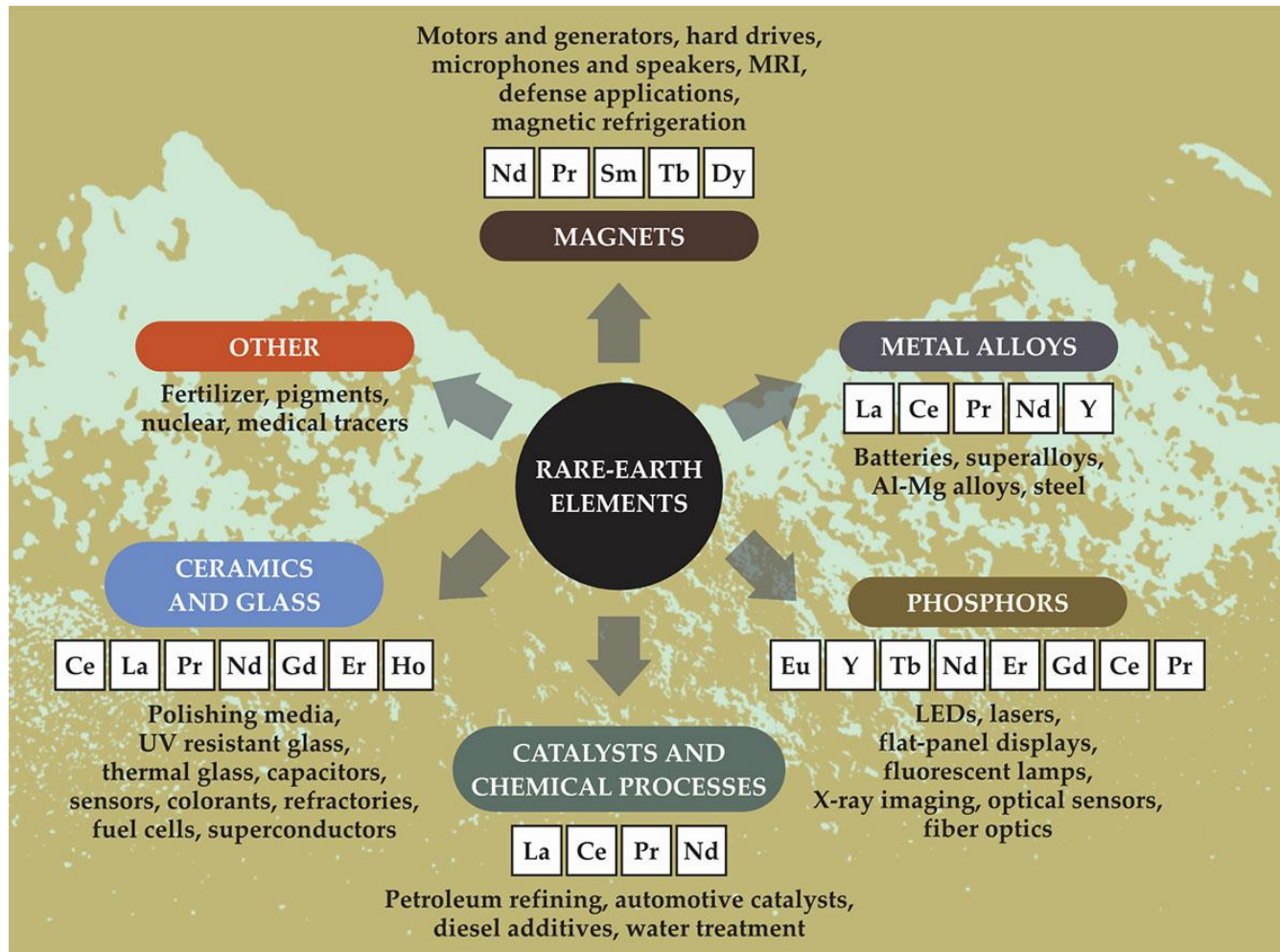


Terre Rare Impieghi

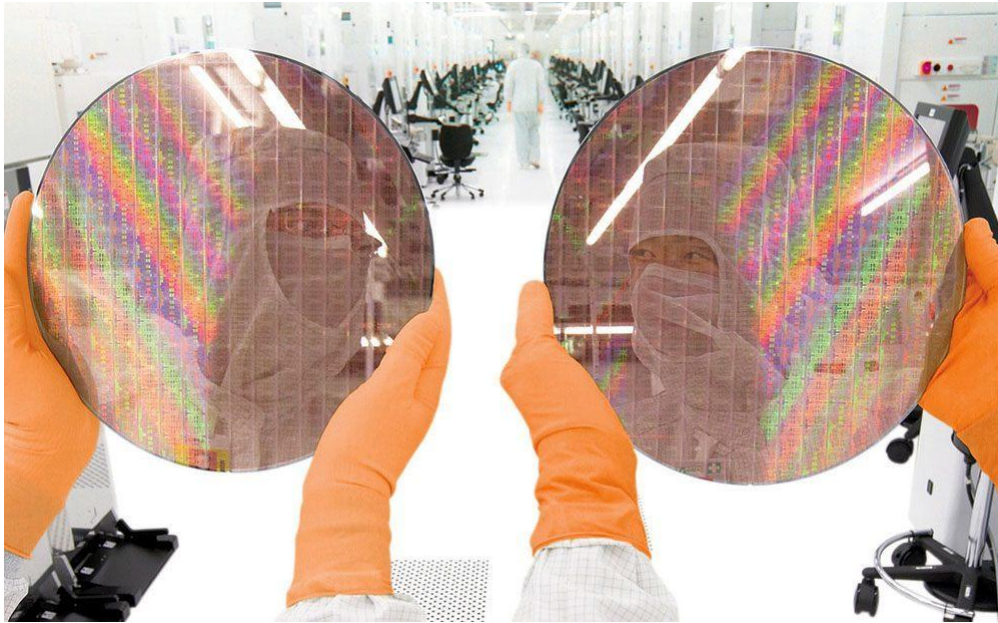
Stefano Sanguinetti

Dipartimento di Scienza dei Materiali
Università degli Studi di Milano-Bicocca



Le Terre Rare

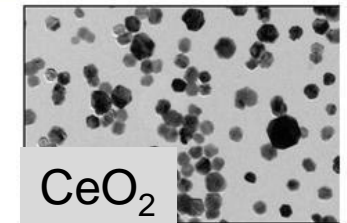
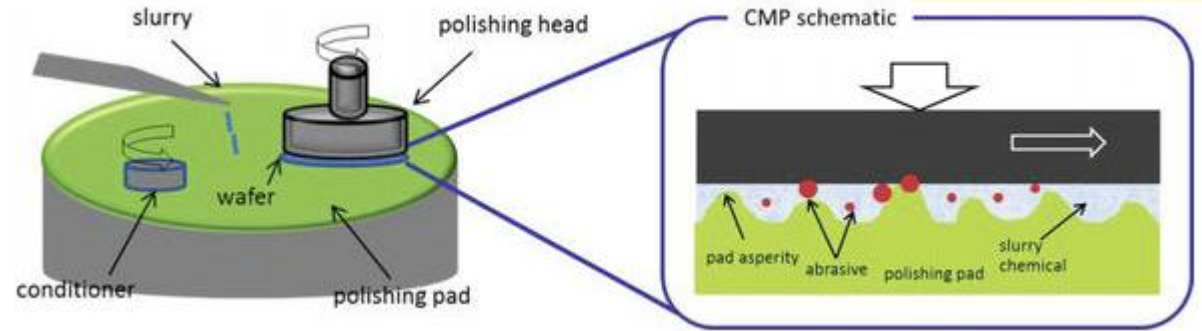
1. Elettronica
2. Ottica
 - I. fosfori
 - II. Telecomunicazioni
3. Magneti
 - I. Motori
 - II. Generazione energia
4. Medicina



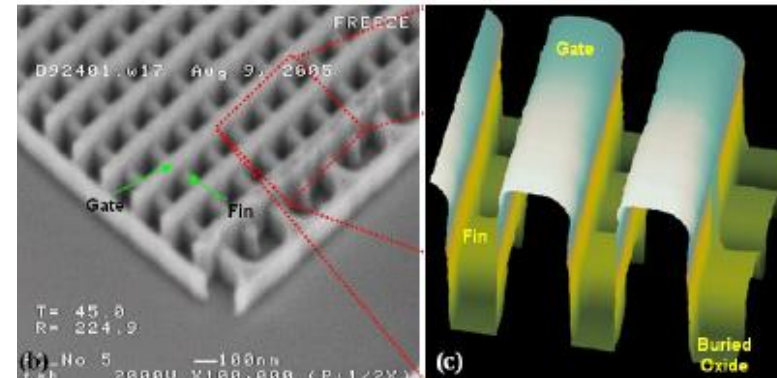
Altissima integrazione: dimensioni gate 5-7 nm

Chemical Mechanical Planarization (CMP)

DOI: 10.5772/intechopen.75408



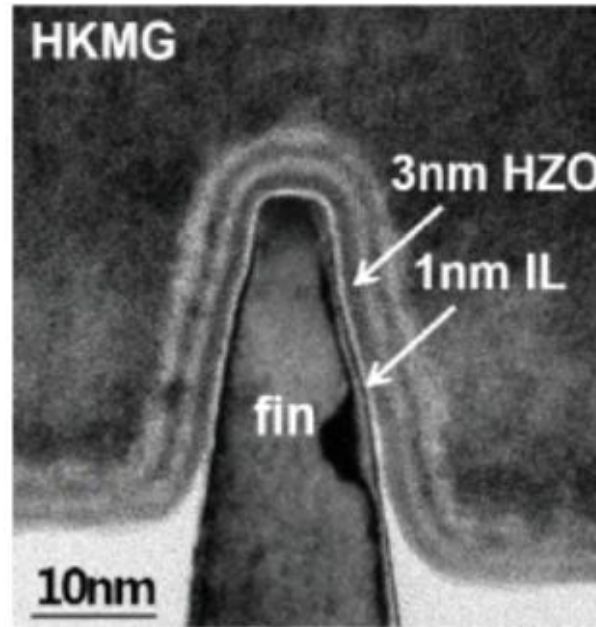
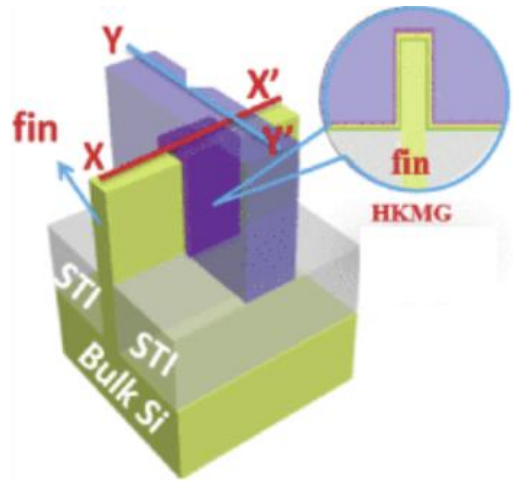
FINFET



Proc. of SPIE Vol. 7272 72722R-5

Electronica: Circuiti Integrati

FINFET



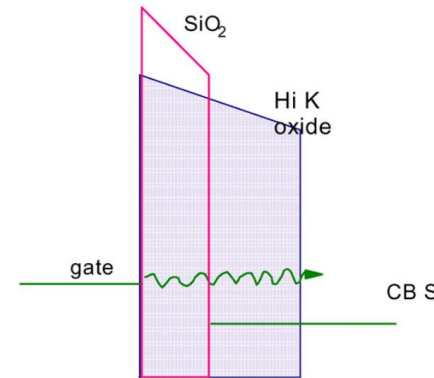
DOI: [10.1109/LED.2020.3048349](https://doi.org/10.1109/LED.2020.3048349)

- Miniaturizzazione
- Velocità
- Minore consumo



Minore spessore
ossido di isolamento

Correnti di dispersion in FET: una questione quantistica

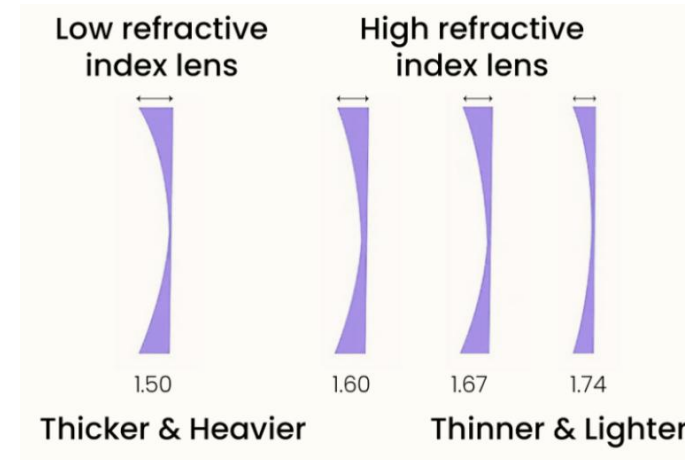


tunnel elettronico: dipende
dallo spessore del dielettrico

Ossidi di TR hanno una
costante dielettrica k elevata

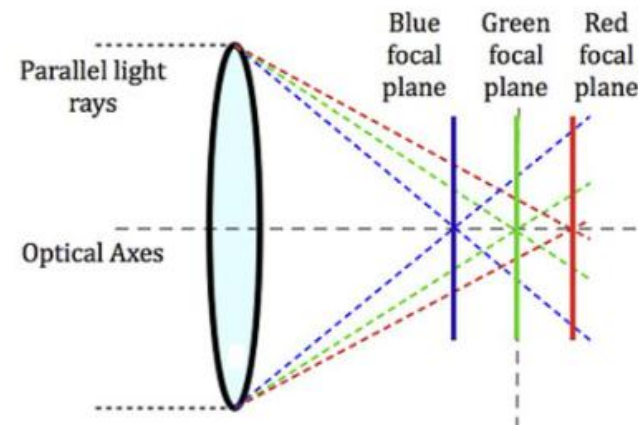
- Hafnium Oxide (HfO_2),
- Lanthanum Oxide (La_2O_3)
- LanthanumAluminum Oxide (LaAlO_3)

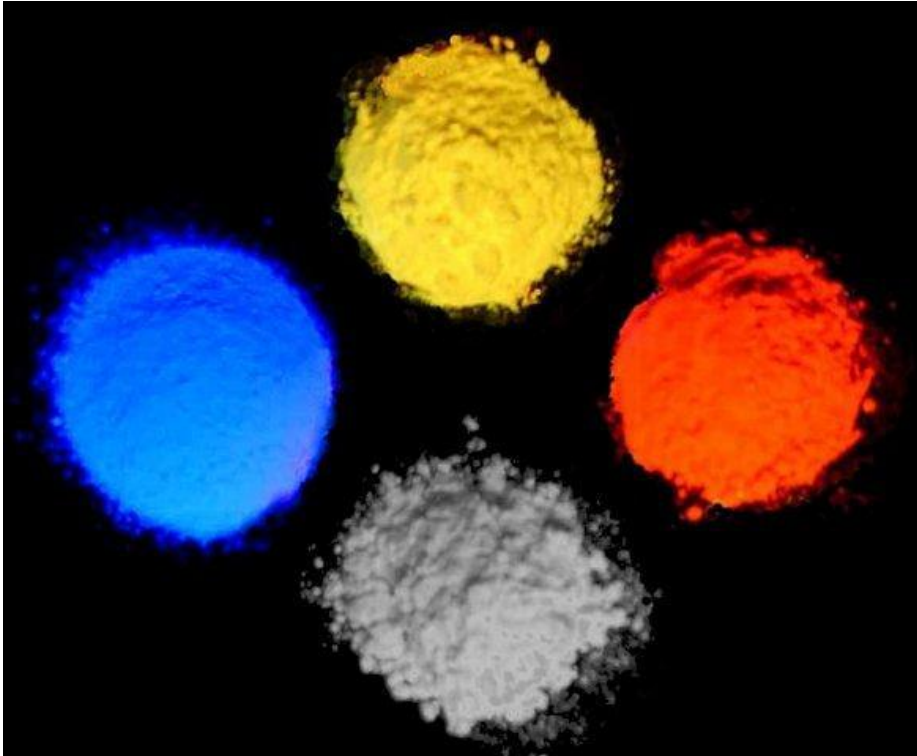
Vetri a base di Lanthanum



Vetri con una percentuale elevata di La_2O_3 hanno i seguenti vantaggi

Alto indice di rifrazione ($n=1.8$): Miniaturizzazione
Bassa dispersione cromatica: Chiarezza
Durezza: resistenza meccanica





Colori

- Rosso: europio
- Verde: terbio o gadolinio
- Blu: europio bivalente
- Giallo: cerio

Applicazioni principali

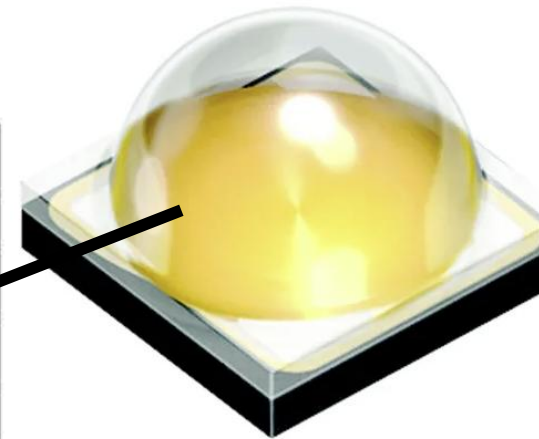
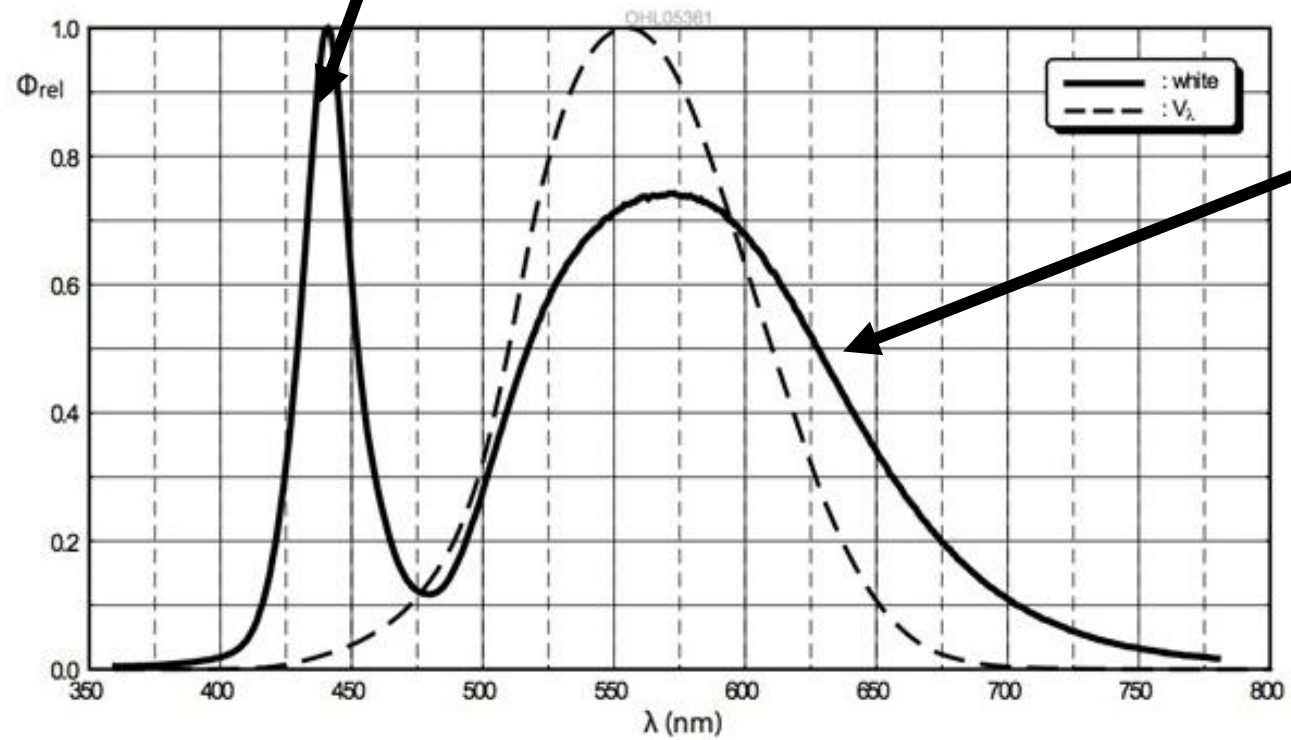
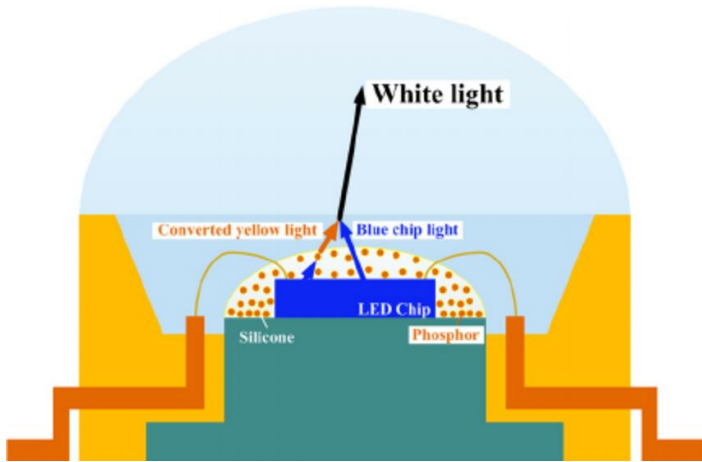
- Illuminazione: LED bianchi e lampade fluorescenti, schermi LCD
- Ottica specializzata: laser e fibre ottiche

Vantaggi

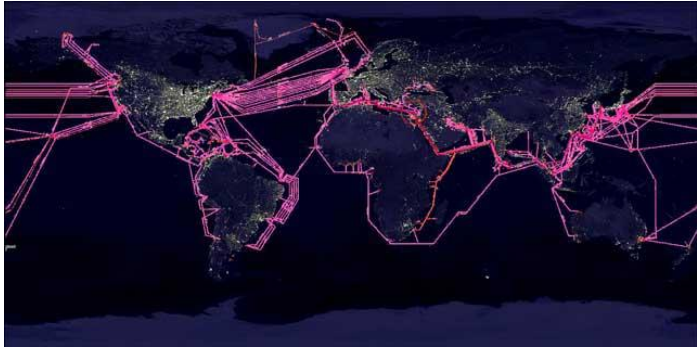
- Elevata efficienza
- Stabilità
- Purezza del colore

LED Bianco

LED Blu + Fosfori Gialli (Cerio)

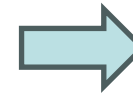


Telecomunicazioni

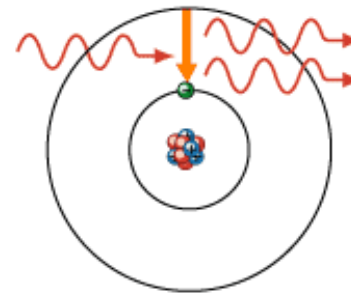
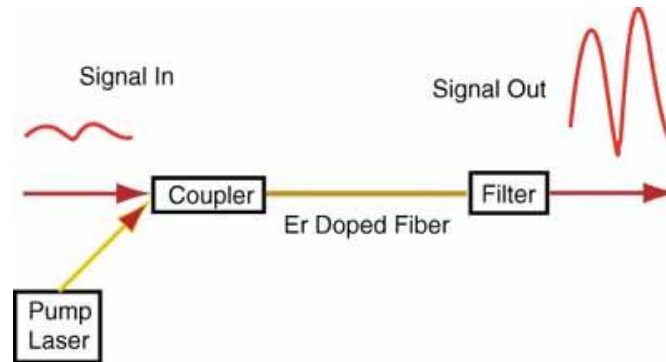
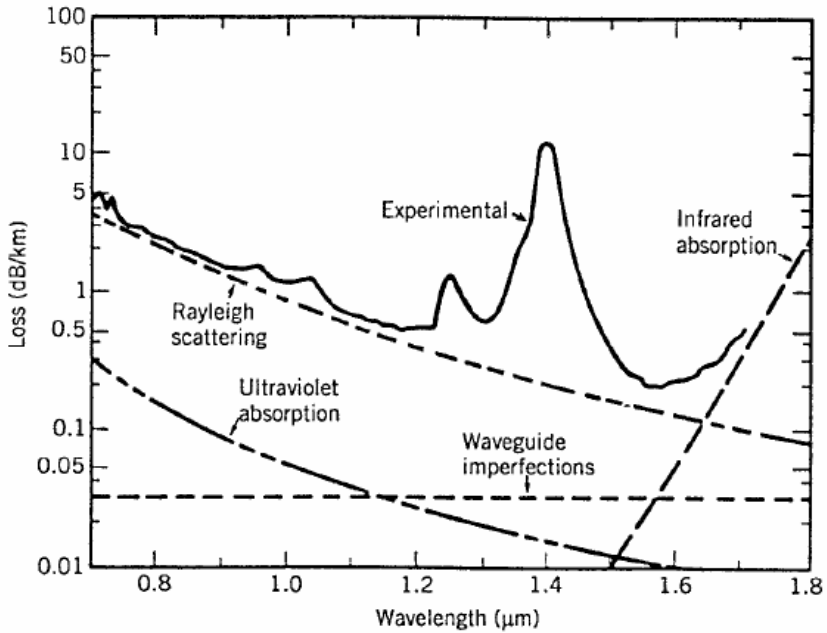


Lunghezza d'onda ottimale 1550 nm: emissione Erbio

Ogni 80 km il segnale deve essere amplificato



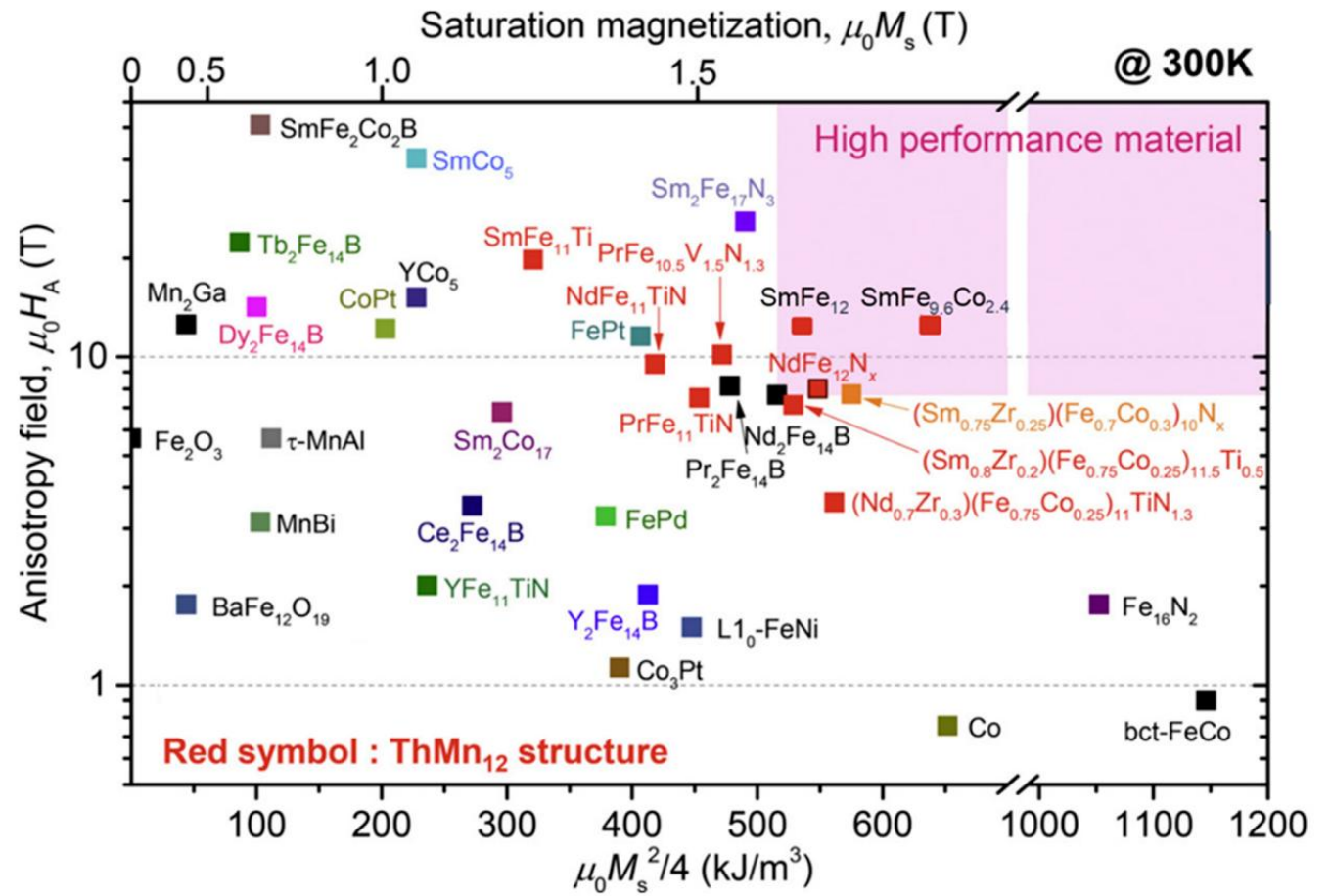
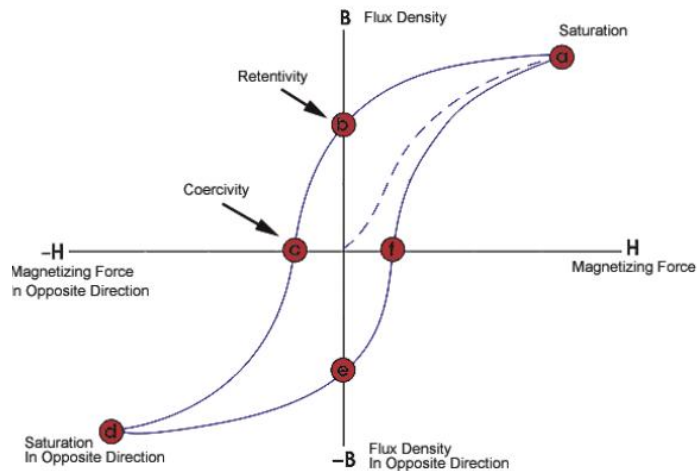
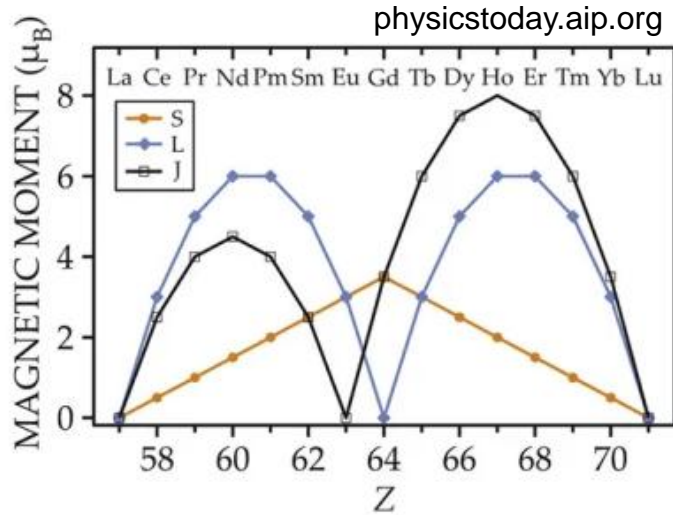
Erbium Optical Amplifiers



stimulated emission



Magneti permanenti



Magneti al Neodimio

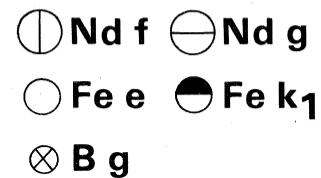
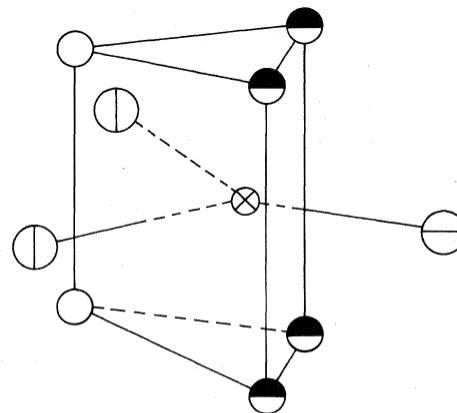
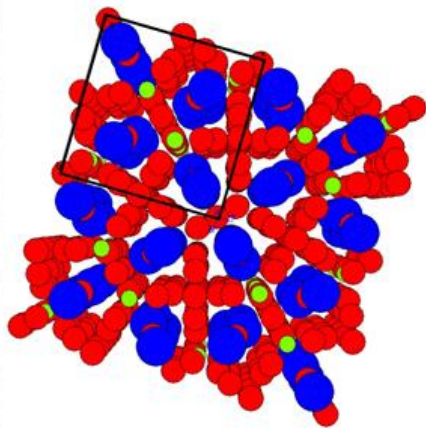
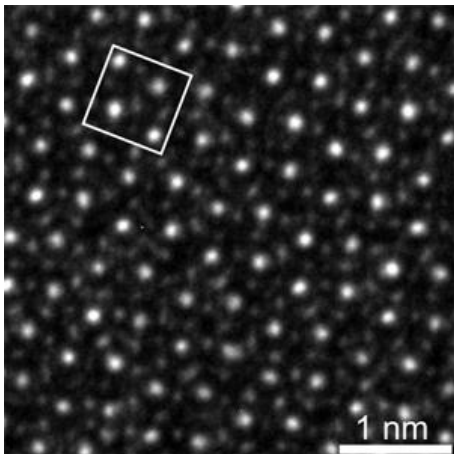
Composizione: $\text{Nd}_2\text{Fe}_{14}\text{B}$

$$J_s \approx 1.6 \text{ Tesla}$$

$$BH_{\text{max}} \approx 512 \text{ kJ/m}^3$$

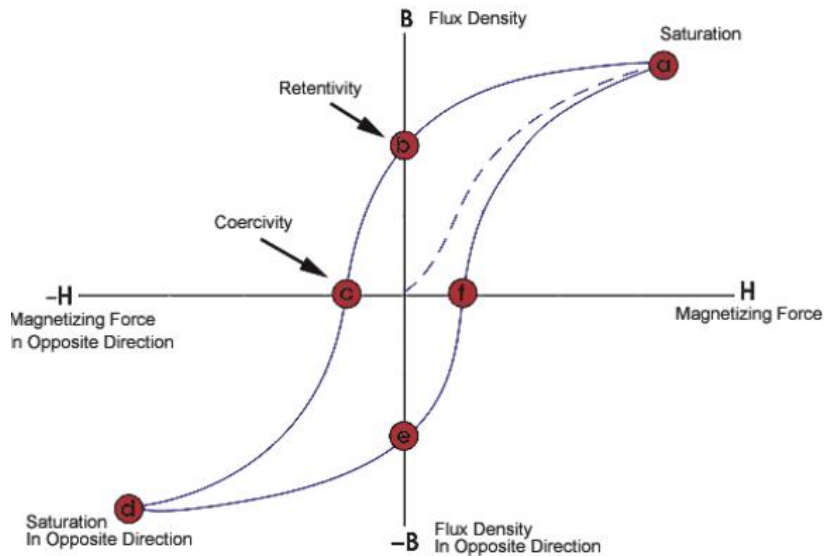
18 volte maggiore dei magneti in ferrite

Struttura Cristallina

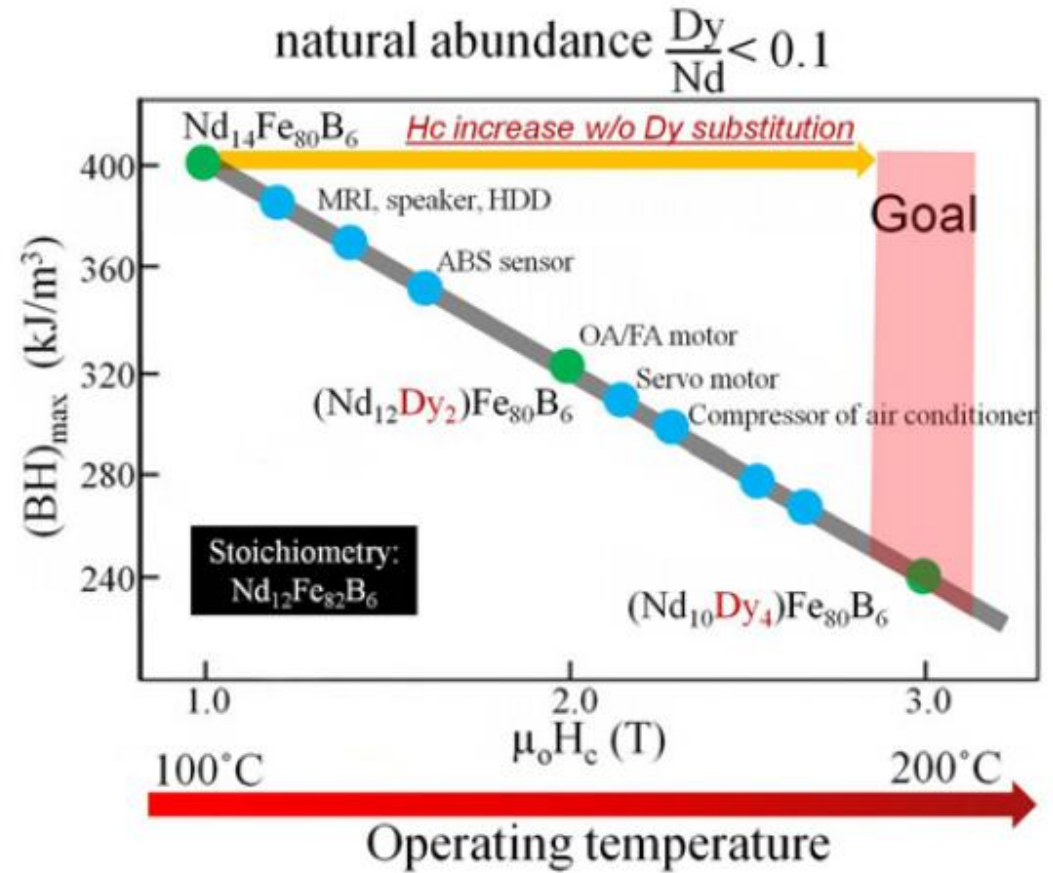


Inventor [Masato Sagawa](#)

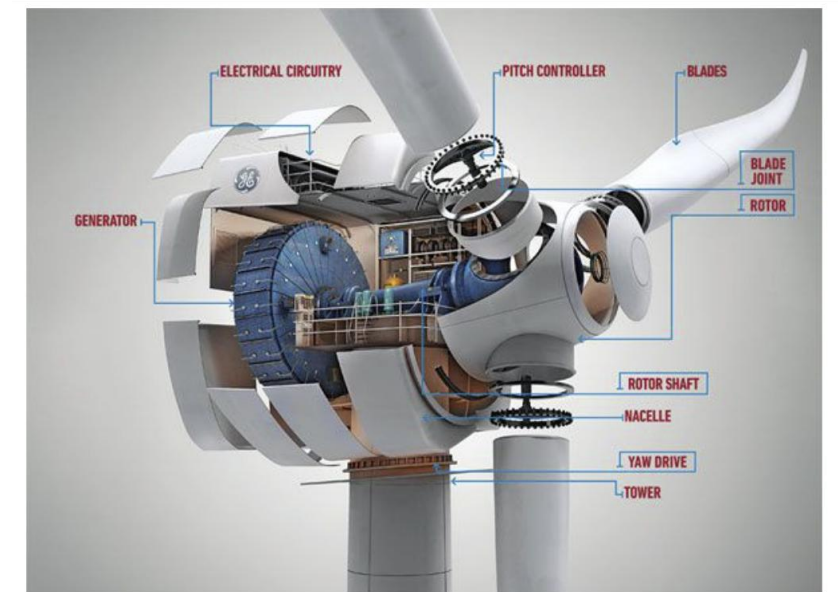
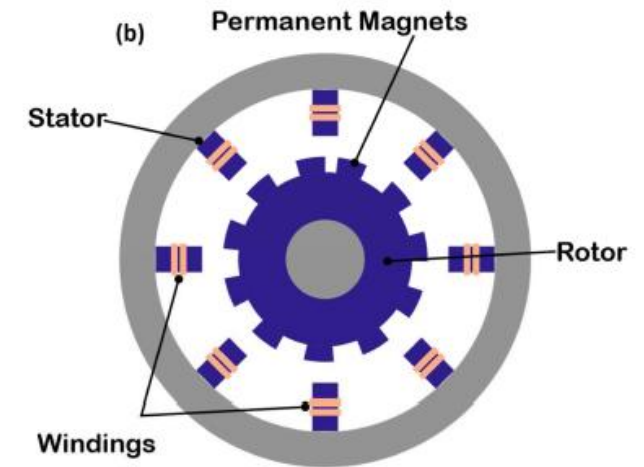
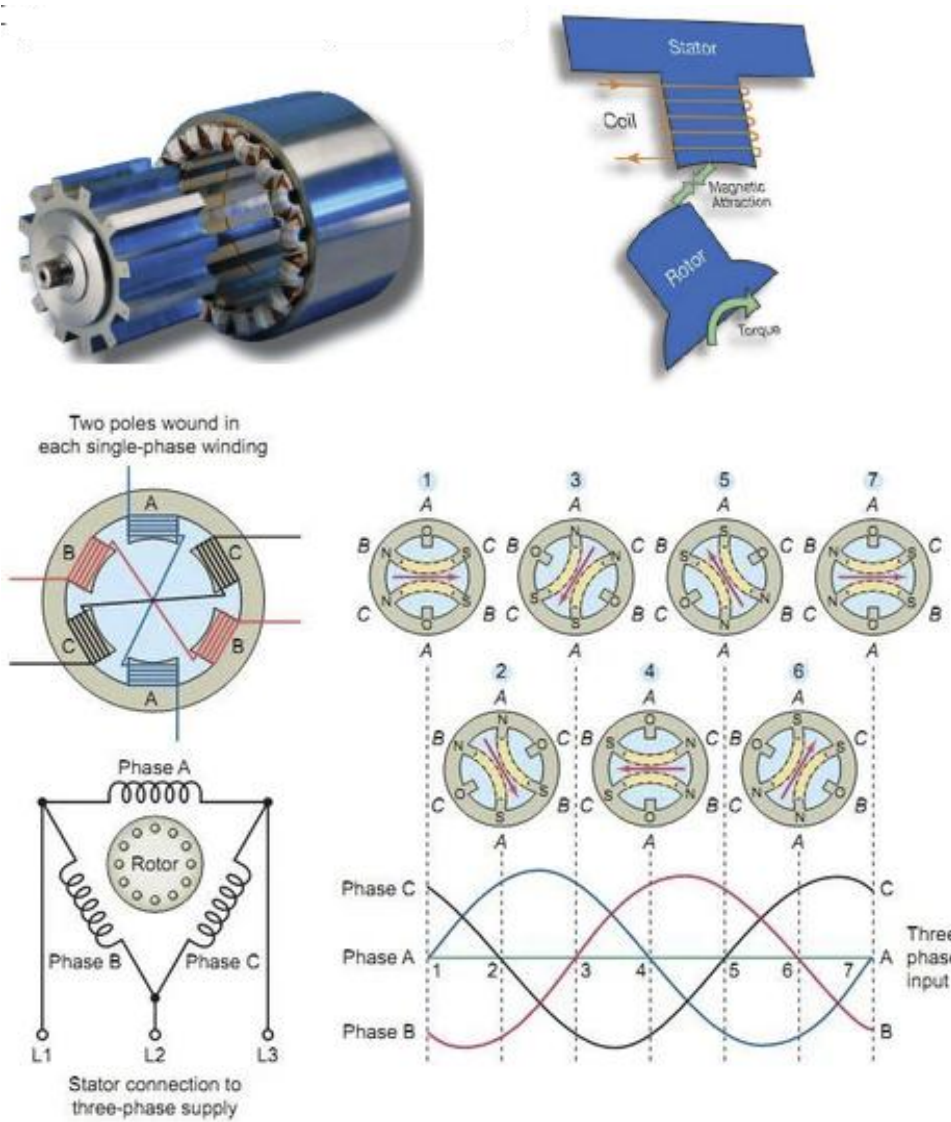
Magneti al Neodimio



Stabilizzazione in temperatura con Dy



Motori e Generatori



Medicina

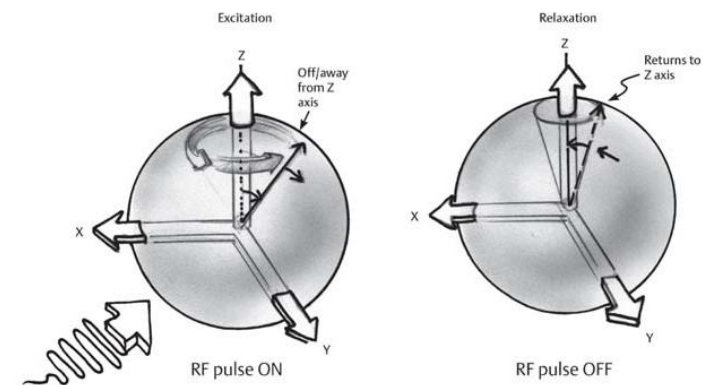
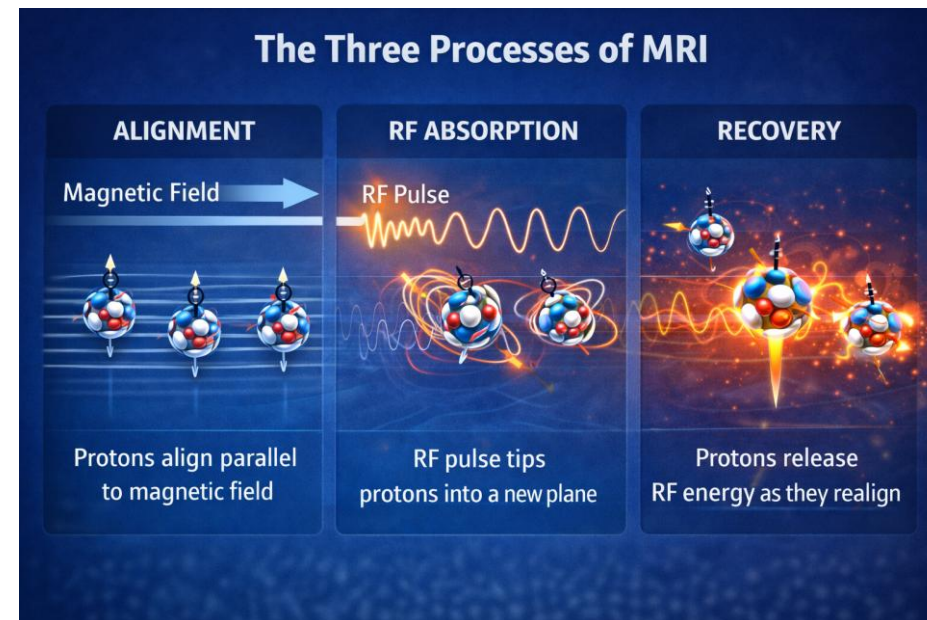
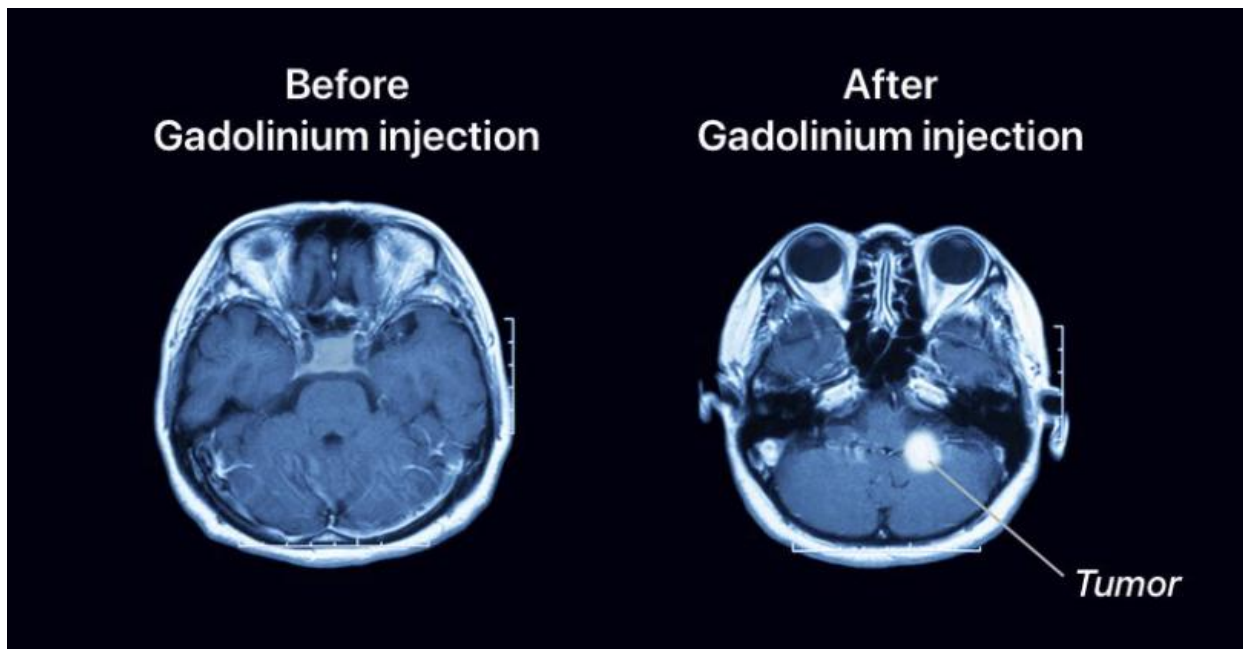


I magneti NdFeB permettono di costruire MRI con delle strutture innovative e a un minore costo di manutenzione. Il costo da pagare è una minore risoluzione spaziale (4-5 mm contro 1-3 mm)

Caratteristica	Magneti Permanenti	Magneti Superconduttori
Intensità di campo	Solitamente tra 0.2 T e 0.5 T	Da 1.5 T a 7 T+
Costo operativo	Basso (nessun consumo di elio o molta corrente)	Elevato (elio liquido e manutenzione costante)
Peso	Molto elevato (tonnellate di materiale)	Più leggero (ma con strutture criogeniche)
Comfort	Alto (design aperto, ideale per claustrofobici)	Basso (tunnel stretto)

- **Ortopedia di base:** Vedere una grossa rottura meniscale o un'ernia del disco evidente.
- **Pazienti claustrofobici:** Molti preferiscono un'immagine meno definita piuttosto che non fare affatto l'esame a causa del panico nel "tubo".
- **Costi:** L'esame costa meno sia alla struttura che (spesso) al paziente.

Medicina





Rare Earth Elements in a smartphone

Nd

Neodymium

Pr

Praseodymium

Dy

Dysprosium

Gd

Gadolinium

La

Lanthanum

Eu

Europium

Tb

Terbium

It is not surprising that **92%*** of the UK population own a smartphone, but do you know what a smartphone is made up of?

Nd, Pr, Gd, Tb and **Dy** are used for the microphone, speakers and vibration.

La, Pr, Eu, Gd, Tb, and **Dy** are used in smartphone displays.

Small quantities of these **rare earth elements** are used for the colour and the glow.



*Data from Uswitch March 2021